Volume 4 Issue 4, April 2016

International Journal of Innovative
Science and Modern Engineering

ISSN: 2319 - 6386 (Online)

Website: www.ijisme.org





Blue Eyes Intelligence Engineering & Sciences Publication Pvt. Ltd. Exploring Innovation: A Key for Dedicated Services

Address:

22, First Floor, ShivLoke Phase-IV,

Khajuri Kala, BHEL-Piplani, Bhopal (M.P.)-462021, India

Website: www.blueeyesintelligence.org

Email: director@blueeyesintelligence.org, blueeyes@gmail.com

Cell #: +91-9669981618, WhatsApp #: +91-9669981618, Viber #: +91-9669981618

Skype #: beiesp, Twitter #: beiesp

Editor In Chief

Dr. Shiv K Sahu

Ph.D. (CSE), M.Tech. (IT, Honors), B.Tech. (IT)

Director, Blue Eyes Intelligence Engineering & Sciences Publication Pvt. Ltd., Bhopal (M.P.), India

Dr. Shachi Sahu

Ph.D. (Chemistry), M.Sc. (Organic Chemistry)

Additional Director, Blue Eyes Intelligence Engineering & Sciences Publication Pvt. Ltd., Bhopal(M.P.), India

Vice Editor In Chief

Dr. Vahid Nourani

Professor, Faculty of Civil Engineering, University of Tabriz, Iran

Prof. (Dr.) Anuranjan Misra

Professor & Head, Computer Science & Engineering and Information Technology & Engineering, Noida International University, Noida (U.P.), India

Chief Advisory Board

Prof. (Dr.) Hamid Saremi

Vice Chancellor of Islamic Azad University of Iran, Quchan Branch, Quchan-Iran

Dr. Uma Shanker

Professor & Head, Department of Mathematics, CEC, Bilaspur(C.G.), India

Dr. Rama Shanker

Professor & Head, Department of Statistics, Eritrea Institute of Technology, Asmara, Eritrea

Dr. Vinita Kumari

Blue Eyes Intelligence Engineering & Sciences Publication Pvt. Ltd., India

Dr. Kapil Kumar Bansal

Head (Research and Publication), SRM University, Gaziabad (U.P.), India

Dr. Deepak Garg

Professor, Department of Computer Science and Engineering, Thapar University, Patiala (Punjab), India, Senior Member of IEEE, Secretary of IEEE Computer Society (Delhi Section), Life Member of Computer Society of India (CSI), Indian Society of Technical Education (ISTE), Indian Science Congress Association Kolkata.

Dr. Vijav Anant Athavale

Director of SVS Group of Institutions, Mawana, Meerut (U.P.) India/ U.P. Technical University, India

Dr. T.C. Manjunath

Principal & Professor, HKBK College of Engg, Nagawara, Arabic College Road, Bengaluru-560045, Karnataka, India

Dr. Kosta Yogeshwar Prasad

Director, Technical Campus, Marwadi Education Foundation's Group of Institutions, Rajkot-Morbi Highway, Gauridad, Rajkot, Gujarat, India

Dr. Dinesh Varshney

Director of College Development Counceling, Devi Ahilya University, Indore (M.P.), Professor, School of Physics, Devi Ahilya University, Indore (M.P.), and Regional Director, Madhya Pradesh Bhoj (Open) University, Indore (M.P.), India

Dr. P. Dananjayan

Professor, Department of Department of ECE, Pondicherry Engineering College, Pondicherry, India

Dr. Sadhana Vishwakarma

Associate Professor, Department of Engineering Chemistry, Technocrat Institute of Technology, Bhopal(M.P.), India

Dr. Kamal Mehta

Associate Professor, Deptment of Computer Engineering, Institute of Technology, NIRMA University, Ahmedabad (Gujarat), India

Dr. CheeFai Tan

Faculty of Mechanical Engineering, University Technical, Malaysia Melaka, Malaysia

Dr. Suresh Babu Perli

Professor & Head, Department of Electrical and Electronic Engineering, Narasaraopeta Engineering College, Guntur, A.P., India

Dr. Binod Kumar

Associate Professor, Schhool of Engineering and Computer Technology, Faculty of Integrative Sciences and Technology, Quest International University, Ipoh, Perak, Malaysia

Dr. Chiladze George

Professor, Faculty of Law, Akhaltsikhe State University, Tbilisi University, Georgia

Dr. Kavita Khare

Professor, Department of Electronics & Communication Engineering, MANIT, Bhopal (M.P.), INDIA

Dr. C. Saravanan

Associate Professor (System Manager) & Head, Computer Center, NIT, Durgapur, W.B. India

Dr. S. Saravanan

Professor, Department of Electrical and Electronics Engineering, Muthayamal Engineering College, Resipuram, Tamilnadu, India

Dr. Amit Kumar Garg

Professor & Head, Department of Electronics and Communication Engineering, Maharishi Markandeshwar University, Mulllana, Ambala (Haryana), India

Dr. T.C.Manjunath

Principal & Professor, HKBK College of Engg, Nagawara, Arabic College Road, Bengaluru-560045, Karnataka, India

Dr. P. Dananjayan

Professor, Department of Department of ECE, Pondicherry Engineering College, Pondicherry, India

Dr. Kamal K Mehta

Associate Professor, Department of Computer Engineering, Institute of Technology, NIRMA University, Ahmedabad (Gujarat), India

Dr. Rajiv Srivastava

Director, Department of Computer Science & Engineering, Sagar Institute of Research & Technology, Bhopal (M.P.), India

Dr. Chakunta Venkata Guru Rao

Professor, Department of Computer Science & Engineering, SR Engineering College, Ananthasagar, Warangal, Andhra Pradesh, India

Dr. Anuranian Misra

Professor, Department of Computer Science & Engineering, Bhagwant Institute of Technology, NH-24, Jindal Nagar, Ghaziabad, India

Dr. Robert Brian Smith

International Development Assistance Consultant, Department of AEC Consultants Pty Ltd, AEC Consultants Pty Ltd, Macquarie Centre, North Ryde, New South Wales, Australia

Dr. Saber Mohamed Abd-Allah

Associate Professor, Department of Biochemistry, Shanghai Institute of Biochemistry and Cell Biology, Yue Yang Road, Shanghai, China

Dr. Himani Sharma

Professor & Dean, Department of Electronics & Communication Engineering, MLR Institute of Technology, Laxman Reddy Avenue, Dundigal, Hyderabad, India

Dr. Sahab Singh

Associate Professor, Department of Management Studies, Dronacharya Group of Institutions, Knowledge Park-III, Greater Noida, India

Dr. Umesh Kumar

Principal: Govt Women Poly, Ranchi, India

Dr. Syed Zaheer Hasan

Scientist-G Petroleum Research Wing, Gujarat Energy Research and Management Institute, Energy Building, Pandit Deendayal Petroleum University Campus, Raisan, Gandhinagar-382007, Gujarat, India.

Dr. Jaswant Singh Bhomrah

Director, Department of Profit Oriented Technique, 1 – B Crystal Gold, Vijalpore Road, Navsari 396445, Gujarat. India

Technical Advisory Board

Dr. Mohd. Husain

Director MG Institute of Management & Technology, Banthara, Lucknow (U.P.), India

Dr. T. Jayanthy

Principal, Panimalar Institute of Technology, Chennai (TN), India

Dr. Umesh A.S.

Director, Technocrats Institute of Technology & Science, Bhopal(M.P.), India

Dr. B. Kanagasabapathi

Infosys Labs, Infosys Limited, Center for Advance Modeling and Simulation, Infosys Labs, Infosys Limited, Electronics City, Bangalore, India

Dr. C.B. Gupta

Professor, Department of Mathematics, Birla Institute of Technology & Sciences, Pilani (Rajasthan), India

Dr. Sunandan Bhunia

Associate Professor & Head,, Dept. of Electronics & Communication Engineering, Haldia Institute of Technology, Haldia, West Bengal, India

Dr. Jaydeb Bhaumik

Associate Professor, Dept. of Electronics & Communication Engineering, Haldia Institute of Technology, Haldia, West Bengal, India

Dr. Rajesh Das

Associate Professor, School of Applied Sciences, Haldia Institute of Technology, Haldia, West Bengal, India

Dr. Mrutyunjaya Panda

Professor & Head, Department of EEE, Gandhi Institute for Technological Development, Bhubaneswar, Odisha, India

Dr. Mohd. Nazri Ismail

Associate Professor, Department of System and Networking, University of Kuala (UniKL), Kuala Lumpur, Malaysia

Dr. Haw Su Cheng

Faculty of Information Technology, Multimedia University (MMU), Jalan Multimedia, 63100 Cyberjaya

Dr. Hossein Rajabalipour Cheshmehgaz

Industrial Modeling and Computing Department, Faculty of Computer Science and Information Systems, Universiti Teknologi Malaysia (UTM) 81310, Skudai, Malaysia

Dr. Sudhinder Singh Chowhan

Associate Professor, Institute of Management and Computer Science, NIMS University, Jaipur (Rajasthan), India

Dr. Neeta Sharma

Professor & Head, Department of Communication Skils, Technocrat Institute of Technology, Bhopal(M.P.), India

Dr. Ashish Rastogi

Associate Professor, Department of CSIT, Guru Ghansi Das University, Bilaspur (C.G.), India

Dr. Santosh Kumar Nanda

Professor, Department of Computer Science and Engineering, Eastern Academy of Science and Technology (EAST), Khurda (Orisa), India

Dr. Hai Shanker Hota

Associate Professor, Department of CSIT, Guru Ghansi Das University, Bilaspur (C.G.), India

Dr. Sunil Kumar Singla

Professor, Department of Electrical and Instrumentation Engineering, Thapar University, Patiala (Punjab), India

Dr. A. K. Verma

Professor, Department of Computer Science and Engineering, Thapar University, Patiala (Punjab), India

Dr. Durgesh Mishra

Chairman, IEEE Computer Society Chapter Bombay Section, Chairman IEEE MP Subsection, Professor & Dean (R&D), Acropolis Institute of Technology, Indore (M.P.), India

Dr. Xiaoguang Yue

Associate Professor, College of Computer and Information, Southwest Forestry University, Kunming (Yunnan), China

Dr. Veronica Mc Gowan

Associate Professor, Department of Computer and Business Information Systems, Delaware Valley College, Doylestown, PA, Allman China

Dr. Mohd. Ali Hussain

Professor, Department of Computer Science and Engineering, Sri Sai Madhavi Institute of Science & Technology, Rajahmundry (A.P.), India

Dr. Mohd. Nazri Ismail

Professor, System and Networking Department, Jalan Sultan Ismail, Kaula Lumpur, MALAYSIA

Dr. Sunil Mishra

Associate Professor, Department of Communication Skills (English), Dronacharya College of Engineering, Farrukhnagar, Gurgaon (Harvana), India

Dr. Labib Francis Gergis Rofaiel

Associate Professor, Department of Digital Communications and Electronics, Misr Academy for Engineering and Technology, Mansoura City, Egypt

Dr. Pavol Tanuska

Associate Professor, Department of Applied Informetics, Automation, and Mathematics, Trnava, Slovakia

Dr. VS Giridhar Akula

Professor, Avanthi's Research & Technological Academy, Gunthapally, Hyderabad, Andhra Pradesh, India

Dr. S. Satyanarayana

Associate Professor, Department of Computer Science and Engineering, KL University, Guntur, Andhra Pradesh, India

Dr. Bhupendra Kumar Sharma

Associate Professor, Department of Mathematics, KL University, BITS, Pilani, India

Dr. Praveen Agarwal

Associate Professor & Head, Department of Mathematics, Anand International College of Engineering, Jaipur (Rajasthan), India

Dr. Manoj Kumar

Professor, Department of Mathematics, Rashtriya Kishan Post Graduate Degree, College, Shamli, Prabudh Nagar, (U.P.), India

Dr. Shaikh Abdul Hannan

Associate Professor, Department of Computer Science, Vivekanand Arts Sardar Dalipsing Arts and Science College, Aurangabad (Maharashtra), India

Dr. K.M. Pandey

Professor, Department of Mechanical Engineering, National Institute of Technology, Silchar, India

Prof. Pranav Parashar

Technical Advisor, International Journal of Soft Computing and Engineering (IJSCE), Bhopal (M.P.), India

Dr. Biswajit Chakraborty

MECON Limited, Research and Development Division (A Govt. of India Enterprise), Ranchi-834002, Jharkhand, India

Dr. D.V. Ashoka

Professor & Head, Department of Information Science & Engineering, SJB Institute of Technology, Kengeri, Bangalore, India

Dr. Sasidhar Babu Suvanam

Professor & Academic Cordinator, Department of Computer Science & Engineering, Sree Narayana Gurukulam College of Engineering, Kadayiuruppu, Kolenchery, Kerala, India

Dr. C. Venkatesh

Professor & Dean, Faculty of Engineering, EBET Group of Institutions, Kangayam, Erode, Caimbatore (Tamil Nadu), India

Dr. Nilay Khare

Assoc. Professor & Head, Department of Computer Science, MANIT, Bhopal (M.P.), India

Dr. Sandra De Iaco

Professor, Dip.to Di Scienze Dell'Economia-Sez. Matematico-Statistica, Italy

Dr. Yaduvir Singh

Associate Professor, Department of Computer Science & Engineering, Ideal Institute of Technology, Govindpuram Ghaziabad, Lucknow (U.P.), India

Dr. Angela Amphawan

Head of Optical Technology, School of Computing, School Of Computing, Universiti Utara Malaysia, 06010 Sintok, Kedah, Malaysia

Dr. Ashwini Kumar Arya

Associate Professor, Department of Electronics & Communication Engineering, Faculty of Engineering and Technology, Graphic Era University, Dehradun (U.K.), India

Dr. Yash Pal Singh

Professor, Department of Electronics & Communication Engg, Director, KLS Institute Of Engg. & Technology, Director, KLSIET, Chandok, Bijnor, (U.P.), India

Dr. Ashish Jain

Associate Professor, Department of Computer Science & Engineering, Accurate Institute of Management & Technology, Gr. Noida (U.P.), India

Dr. Abhay Saxena

Associate Professor & Head, Department of Computer Science, Dev Sanskriti University, Haridwar, Uttrakhand, India

Dr. Judy. M.V

Associate Professor, Head of the Department CS &IT, Amrita School of Arts and Sciences, Amrita Vishwa Vidyapeetham, Brahmasthanam, Edapally, Cochin, Kerala, India

Dr. Sangkyun Kim

Professor, Department of Industrial Engineering, Kangwon National University, Hyoja 2 dong, Chunche0nsi, Gangwondo, Korea

Dr. Sanjay M. Gulhane

Professor, Department of Electronics & Telecommunication Engineering, Jawaharlal Darda Institute of Engineering & Technology, Yavatmal, Maharastra, India

Dr. K.K. Thyagharajan

Principal & Professor, Department of Informational Technology, RMK College of Engineering & Technology, RSM Nagar, Thiruyallur, Tamil Nadu, India

Dr. P. Subashini

Assoc. Professor, Department of Computer Science, Coimbatore, India

Dr. G. Srinivasrao

Professor, Department of Mechanical Engineering, RVR & JC, College of Engineering, Chowdavaram, Guntur, India

Dr. Rajesh Verma

Professor, Department of Computer Science & Engg. and Deptt. of Information Technology, Kurukshetra Institute of Technology & Management, Bhor Sadian, Pehowa, Kurukshetra (Haryana), India

Dr. Pawan Kumar Shukla

Associate Professor, Satya College of Engineering & Technology, Haryana, India

Dr. U C Srivastava

Associate Professor, Department of Applied Physics, Amity Institute of Applied Sciences, Amity University, Noida, India

Dr. Reena Dadhich

Prof. & Head, Department of Computer Science and Informatics, MBS MArg, Near Kabir Circle, University of Kota, Rajasthan, India

Dr. Aashis. S. Roy

Department of Materials Engineering, Indian Institute of Science, Bangalore Karnataka, India

Dr. Sudhir Nigam

Professor Department of Civil Engineering, Principal, Lakshmi Narain College of Technology and Science, Raisen, Road, Bhopal, (M.P.), India

Dr. S. Senthil Kumar

Doctorate, Department of Center for Advanced Image and Information Technology, Division of Computer Science and Engineering, Graduate School of Electronics and Information Engineering, Chon Buk National University Deok Jin-Dong, Jeonju, Chon Buk, 561-756, South Korea Tamilnadu, India

Dr. Gufran Ahmad Ansari

Associate Professor, Department of Information Technology, College of Computer, Qassim University, Al-Qassim, Kingdom of Saudi Arabia (KSA)

Dr. R. Navaneetha krishnan

Associate Professor, Department of MCA, Bharathiyar College of Engg & Tech, Karaikal Puducherry, India

Dr. Hossein Rajabalipour Cheshmejgaz

Industrial Modeling and Computing Department, Faculty of Computer Science and Information Systems, Universiti Teknologi Skudai, Malaysia

Dr. Veronica McGowan

Associate Professor, Department of Computer and Business Information Systems, Delaware Valley College, Doylestown, PA, Allman China

Dr. Sanjay Sharma

Associate Professor, Department of Mathematics, Bhilai Institute of Technology, Durg, Chhattisgarh, India

Dr. Taghreed Hashim Al-Noor

Professor, Department of Chemistry, Ibn-Al-Haitham Education for pure Science College, University of Baghdad, Iraq

Dr. Madhumita Dash

Professor, Department of Electronics & Telecommunication, Orissa Engineering College, Bhubaneswar, Odisha, India

Dr. Anita Sagadevan Ethiraj

Associate Professor, Department of Centre for Nanotechnology Research (CNR), School of Electronics Engineering (Sense), Vellore Institute of Technology (VIT) University, Tamilnadu, India

Dr. Sibasis Acharya

Project Consultant, Department of Metallurgy & Mineral Processing, Midas Tech International, 30 Mukin Street, Jindalee-4074, Queensland, Australia

Dr. Neelam Ruhil

Professor, Department of Electronics & Computer Engineering, Dronacharya College of Engineering, Gurgaon, Haryana, India

Dr. Faizullah Mahar

Professor, Department of Electrical Engineering, Balochistan University of Engineering and Technology, Pakistan

Dr. K. Selvaraju

Head, PG & Research, Department of Physics, Kandaswami Kandars College (Govt. Aided), Velur (PO), Namakkal DT. Tamil Nadu, India

Dr. M. K. Bhanarkar

Associate Professor, Department of Electronics, Shivaji University, Kolhapur, Maharashtra, India

Dr. Sanjay Hari Sawant

Professor, Department of Mechanical Engineering, Dr. J. J. Magdum College of Engineering, Jaysingpur, India

Dr. Arindam Ghosal

Professor, Department of Mechanical Engineering, Dronacharya Group of Institutions, B-27, Part-III, Knowledge Park, Greater Noida, India

Dr. M. Chithirai Pon Selvan

Associate Professor, Department of Mechanical Engineering, School of Engineering & Information Technology Manipal University, Dubai, UAE

Dr. S. Sambhu Prasad

Professor & Principal, Department of Mechanical Engineering, Pragati College of Engineering, Andhra Pradesh, India.

Dr. Muhammad Attique Khan Shahid

Professor of Physics & Chairman, Department of Physics, Advisor (SAAP) at Government Post Graduate College of Science, Faisalabad.

Dr. Kuldeep Pareta

Professor & Head, Department of Remote Sensing/GIS & NRM, B-30 Kailash Colony, New Delhi 110 048, India

Dr. Th. Kiranbala Devi

Associate Professor, Department of Civil Engineering, Manipur Institute of Technology, Takyelpat, Imphal, Manipur, India

Dr. Nirmala Mungamuru

Associate Professor, Department of Computing, School of Engineering, Adama Science and Technology University, Ethiopia

Dr. Srilalitha Giriia Kumari Sagi

Associate Professor, Department of Management, Gandhi Institute of Technology and Management, India

Dr. Vishnu Narayan Mishra

Associate Professor, Department of Mathematics, Sardar Vallabhbhai National Institute of Technology, Ichchhanath Mahadev Dumas Road, Surat (Gujarat), India

Dr. Yash Pal Singh

Director/Principal, Somany (P.G.) Institute of Technology & Management, Garhi Bolni Road, Rewari Haryana, India.

Dr. Sripada Rama Sree

Vice Principal, Associate Professor, Department of Computer Science and Engineering, Aditya Engineering College, Surampalem, Andhra Pradesh, India.

Dr. Rustom Mamlook

Associate Professor, Department of Electrical and Computer Engineering, Dhofar University, Salalah, Oman. Middle East.

Managing Editor

Mr. Jitendra Kumar Sen

International Journal of Innovative Science and Modern Engineering (IJISME)

Editorial Board

Dr. Saeed Balochian

Associate Professor, Gonaabad Branch, Islamic Azad University, Gonabad, Iratan

Dr. Mongey Ram

Associate Professor, Department of Mathematics, Graphics Era University, Dehradun, India

Dr. Arupratan Santra

Sr. Project Manager, Infosys Technologies Ltd, Hyderabad (A.P.)-500005, India

Dr. Ashish Jolly

Dean, Department of Computer Applications, Guru Nanak Khalsa Institute & Management Studies, Yamuna Nagar (Haryana), India

Dr. Israel Gonzalez Carrasco

Associate Professor, Department of Computer Science, Universidad Carlos III de Madrid, Leganes, Madrid, Spain

Dr. Guoxiang Liu

Member of IEEE, University of North Dakota, Grand Froks, N.D., USA

Dr. Khushali Menaria

Associate Professor, Department of Bio-Informatics, Maulana Azad National Institute of Technology (MANIT), Bhopal (M.P.), India

Dr. R. Sukumar

Professor, Sethu Institute of Technology, Pulloor, Kariapatti, Virudhunagar, Tamilnadu, India

Dr. Cherouat Abel

Professor, University of Technology of Troyes, France

Dr. Rinkle Aggrawal

Associate Professor, Department of Computer Science and Engineering, Thapar University, Patiala (Punjab), India

Dr. Parteek Bhatia

Associate Professor, Deprtment of Computer Science & Engineering, Thapar University, Patiala (Punjab), India

Dr. Manish Srivastava

Professor & Head, Computer Science and Engineering, Guru Ghasidas Central University, Bilaspur (C.G.), India

Dr. B. P. Ladgaonkar

Assoc. Professor&Head, Department of Electronics, Shankarrao Mohite Mahavidyalaya, Akluj, Maharashtra, India

Dr. E. Mohan

Professor & Head, Department of Computer Science and Engineering, Pallavan College of Engineering, Kanchipuram, Tamilnadu, India

Dr. M. Shanmuga Ptriva

Assoc. Professor, Department of Biotechnology, MVJ College of Engineering, Bangalore Karnataka, India

Dr. Leena Jain

Assoc. Professor & Head, Dept. of Computer Applications, Global Institute of Management & Emerging Technologies, Amritsar, India

Dr. S.S.S.V Gopala Raju

Professor, Department of Civil Engineering, GITAM School of Technology, GITAM, University, Hyderabad, Andhra Pradesh, India

Dr. Ani Grubisic

Department of Computer Science, Teslina 12, 21000 split, Croatia

Dr. Ashish Paul

Associate Professor, Department of Basic Sciences (Mathematics), Assam Don Bosco University, Guwahati, India

Dr. Sivakumar Durairaj

Professor, Department of Civil Engineering, Vel Tech High Tech Dr. Rangarajan Dr. Sakunthala Engineering College, Avadi, Chennai Tamil Nadu, India

Dr. Rashmi Nigam

Associate Professor, Department of Applied Mathematics, UTI, RGPV, Airport Road, Bhopal, (M.P.), India

Dr. Mu-Song Chen

Associate Professor, Department of Electrical Engineering, Da-Yeh University, Rd., Dacun, Changhua 51591, Taiwan R.O.C., Taiwan, Republic of China

Dr. Ramesh S

Associate Professor, Department of Electronics & Communication Engineering, Dr. Ambedkar Institute of Technology, Bangalore, India

Dr. Nor Hayati Abdul Hamid

Associate Professor, Department of Civil Engineering, Universiti Teknologi Mara, Selangor, Malaysia

Dr. C.Nagarajan

Professor & Head, Department of Electrical & Electronic Engineering Muthayammal Engineering College, Rasipuram, Tamilnadu, India

Dr. Ilaria Cacciotti

Department of Industrial Engineering, University of Rome Tor Vergata Via del Politecnico Rome-Italy

Dr. V.Balaji

Principal Cum Professor, Department of EEE &E&I, Lord Ayyappa Institute of Engg & Tech, Uthukadu, Walajabad, Kanchipuram, Tamil Nadu, India

Dr. G. Anjan Babu

Assoc. Professor, Department of Computer Science, S V University, Tirupati, Andhra Pradesh, India

Dr. Damodar Reddy Edla

Assoc. Professor, Department of Computer Science & Engineering, National Institute of Technology, Goa, India

Dr. D.Arumuga Perumal

Professor, Department of Mechanical Engg, Noorul Islam University, Kanyakumari (Dist), Tamilnadu, India

Dr. Roshdy A. AbdelRassoul

Professor, Department of Electronics and Communications Engineering, Arab Academy for Science and Technology, Electronics and Communications Engineering Dept., POBox 1029, Abu-Qir, Alexandria, Egypt

Dr. Aniruddha Bhattacharya

Assoc. Professor & Head, Department of Computer Science & Engineering, Amrita School of Engineering, Bangalore, India

Dr. P Venkateswara Rao

Professor, Department of Mechanical Engineering, KITS, Warangal, Andhra Pradesh, India

Dr. V.Mahalakshmi M.L

Assoc. Professor & Head, Institute of Management Studies, Chennai CID Quarters, V.K.Iyer Road, Mandaveli, Chennai

	Volume-4 Issue-4, April 2016, ISSN: 2319–6386 (Online) Published By: Blue Eyes Intelligence Engineering & Sciences Publication Pvt. Ltd.		Page No.	
	Anthons	Sana Alam Saha Ahsan		
Authors:		Sana Alam, Saba Ahsan GI-FI: The Emerging Technology of the New Short Range and High Data Rate Wireless		
	Paper Title: Communication Era			
	Abstract: Over the past few decades, wireless technologies are evolving at a great pace. This leads to the invention of Gi-Fi (Gigabit Fidelity or Gigabit Wireless) which is ten times faster than the current most prevalent technology Wi-Fi. The key factor of this technology is the provision of data transfer rate measuring in multi gigabits per second. Evolution, architecture, working and features of Gi-Fi such as low power consumption, high data transfer rate, cost effectiveness and enhanced security which provide the basis for the next generation communicating devices are discussed in detail in this paper. This paper also provides comparisons among various wireless technologies and applications of gigabit fidelity.			
	Keywords: CMOS , SIG , WECA , MAC , Wi-Fi, Gi-Fi			
	2010. 2. ShikarBahl and Computer and Computer and Journal of Research Savita Sangapy (International J Savita Sangapy (International J Savita Sangapy (International J J Savita Sangapy (Internation	ble – Webopedia, Available at http://www.webopedia.com/TERM/T/twisted_pair_cable.html. & A.O. Osofisan, "Evaluation of Unshielded Twisted-Pair Cable for Wired Data Networks", African Journal of Computing Vol 7. No. 2, 2014, ISSN 2006-1781. aveler". hoovers.com. Available at http://www.hoovers.com/business-information/pageid13751/global-hoov-ikian, "An overview of the Bluetooth wireless technology" – IEEE Communications Magazine, 2001, ISSN :0163-6804 rence between Bluetooth and Wi-Fi Technology, 2015 Available at http://technorator.blogspot.com/2015/03/difference-oth-and-wi-fi I Janne Hagen, 2015, "Bluetooth security and threats", E: ISBN 978-82-464-2617-4 available at http://www.engineersgarage.com/contribution/wimax-vs-wifi Yu-Wei Su, and Chung-Chou Shen, "A Comparative Study of Wireless Protocols: Bluetooth, UWB, ZigBee, and Wi-Fi", al Conference of the IEEE Industrial Electronics Society (IECON), 2007, [Online]. Available at: http://www. nicta. com. oous_releases3/2009_media_releases/nictas_gifi_chip_wins_international_innovation_excellence_award escarch report, NICTA, 2008 Yong; J. Oh; C. Ngo, "Principles of IEEE 802.15.3c: Multi-Gigabit Millimeter-Wave Wireless PAN" umunications and Networks, 2009. ICCCN 2009. Proceedings of 18th International Conference, ISSN :1095-2055 Jha, Pooja Kharga, "Gi-Fi Technology: A Technology with Standard Features" in ICRTAET International Conference on & Advancements in Engineering Technology), 2015, ISSN 0975 – 8887. blex Schemes Available at http://www.radio-electronics.com/ whobile WiMAX IEEE 802.16m Standard Mr. Jha Rakesh, Mr. Wankhede Vishal A, Prof. Dr. Upena Dalal (IJCSIS) ournal of Computer Science and Information Security, Vol. 8, No. 1, April 2010 —ATIS Telecom Glossary 20071, red 2008-03-16	1-5	
		A. Miller, 2000, "The Bluetooth technology: merits and limitations", in Personal Wireless Communications, 2000 IEEE		
	International C	onference		

Design and Implementation of Fault Tolerance Network in Launch Control System

Paper Title:

Abstract: Because the network of Launch Control System (LCS) handles a volume of critical data in a server environment and a minor fault in the network can cause uncontrollable status during periods of launch campaign time, the network should provide the very reliable service. To achieve the goal, this paper discusses what requirements the network expects and what differences the network has comparing to other common networks. After considering requirements, differences and compatibility with Supervisory Control and Data Acquisition (SCADA) system, the physical and logical configurations for the LCS network are proposed to improve the reliability and efficiency. The experimental results show what values in failover parameters are the most suitable for the LCS network. And other results and traffic shapes which are measured during practical operational period confirm that the traffic and processing load are effectively redistributed as planned.

Keywords: Fault tolerance network, Industrial network, Launch Complex (LC), LCS, SCADA

References:

- 1. H. Jung, D. K Hwang, K. R. Moon, D. R. Kim and S. H. Ra, "Control of Mechanical ground Support Equipment for Korean Launch Complex," in 3rd Asia-Pacific International Symposium on Aerospace Technology, Melbourne, Session2A, 2011
- L. S. Klivans and S. B. Yochelson, "Computer Controlled Launch Control and Checkout of Operation Satellite Systems," IEEE Trans, Aerospace, vol. 1, pp.1249-1261, 1963
- 3. J. R. Moyne and D.M. Tilbury, "The Emergence of Industrial Control Network for Manufacturing Control, Diagnostics, and Safety Data," in Proc. IEEE, vol. 95, no. 1, pp. 29-47, 2007
- 4. Industrial Ethernet: A Control Engineer's Guide, [Online]. Available: http://www.cisco.com
- 5. H. Eto, H. Matsuo and F. Kurokawa "Network of Plant Remote Monitoring System Using UDP/IP for Wind-Farms," IEICE Trans, Communications, vol. E87-B, no. 12, pp. 3457-3464, 2004
- KH. Mak and B.L. Holland, "Migrating electrical power network SCADA systems to TCP/IP and Ethernet networking," Power Engineering Journal, vol. 16, pp. 305-311, 2002
- 7. C. Kleedorfer, "Switch Based Industrial Ethernet Network," Computing & Control Engineering Journal, vol. 14, pp. 12-13, 2003
- 8. Ethernet Routing Switch 5000 Series, Competitive Performance Evaluation versus Cisco Catalyst 3750G and HP ProCurve 3400cl, No. 206106 [Online]. Available: http://www.tolly.com,
- 9. Cisco Hot Standby Router Protocol, IETF RFC 2281 [Online], Available: http://www.ietf.org/rfc/rfc2281.txt
- J.T. Yu, "Applying IEEE802.1w to Improve Service Availability," IEEE International Conference on Dependable systems and Network, pp. B10-11, 2003
- 11. Link Aggregation Control Protocol, IEEE 802.1ad [Online], Available: http://standards.ieee.org
- 12. Spanning Tree Protocol, IEEE 802.1D [Online], Available: http://standards.ieee.org
- 3. Rapid Spanning Tree Protocol, IEEE 802.1w [Online], Available: http://standards.ieee.org
- 14. Product analysis: HiPER Ring vs. RSTP, [Online], Available: http://www.belden.com
- R. H. McClanaban, "SCADA and IP: is Network Convergence Really Here?," IEEE Industry Applications Magazine, vol. 9, pp. 29-36, 2003
- CW. Ten, CC. Liu and G. Manimaran, "Vulnerability Assessment of Cybersecurity for SCADA Systems," IEEE Trans, Power Systems, vol 23, pp.1836-1846, 2008
- 17. M.S. Thomas, P. Kumar, and V.K. Chandna, "Design, Development, and Commissioning of a Supervisory Control and Data Acquisition (SCADA) Laboratory for Research and Training," IEEE Trans, Power Systems, vol. 19, no. 3, pp. 1582-1588, 2004
- 18. B. Furht and R. Luken, "The Space Shuttle Launch Computer Control System at NASA Kennedy Space Center," in Proc. Euromicro '91 Workshop. IEEE Real Time Systems, pp.184-192, 1991
- 19. K. C. Lee, and S. Lee, "Performance evaluation of switched Ethernet for real-time industrial communications" Computer Standards & Interfaces, vol. 24, pp.411-423, 2002
- 20. S. Kjesbu, "Industrial Environment Proximity Switches," Communications Engineer, vol. 1, pp. 40-43, 2003
- 21. S. Rüping, E. Vonnahme, and J. Jasperneite, "Analysis of Switched Ethernet networks with different Topologies used in Automation Systems" in Proc. Fieldbus Technology Conference (FeT '99), Megdeburg, pp351-358, 1999
- 22. Communication Interface P8151B, [Online]. Available: http://www.rockwellautomation.com/
- 23. MBE Driver, [Online]. Available: http://support.ge-ip.com/
- 24. Caro, "End-to-End Fault Tolerance Using Transport Layer Multihoming" Ph.D Dissertation, CISC Dept, University of Delaware, 2005
- 25. Stream Control Transmission Protocol, IETF RFC 2960 [Online], Available: http://www.ietf.org/rfc/rfc2960.txt

Authors: Tong Yuanjian, Tong Xin, Zhang Bowen, Gao Aijun, Xu Lianghua

Paper Title: Denitrogen and Graphitization Kinetics Analyze and Mechanism of Density Change for Polyacrynitrile-Based Carbon Fibers Heat Treated up to 2400°C

Abstract: Polyacrynitrile-based carbon fibers were continuously heat treated up to 2400oC under N2 atmosphere for different time. Element analyse, X-ray diffract spectrum and gradient column were used to determine the nitrogen content, crystal size and density of the resulted carbon fibers respectively. The density steadily decreased with increasing of temperature up to around 1700 oC, then increased quickly with further increasing of temperature. A mechanism of density change was proposed with respect to denitrogen reaction and graphite crystal growth during heat treatment. The kinetics parameters of the denitrogen reaction and the graphite crystal growth were calculated separately. By applying these kinetics parameters, bulk density of the carbon fibers treated at different temperature was predicted, which is in good accordance to the experimental data.

Keywords: Carbon fiber; Denitrogen; graphitization. Kinetics;

15-18

References:

3.

- C.Pradere, C. Sauder. Transverse and longitudinal coefficient of thermal expansion of carbon fibers at high temperatures (300-2500K). Carbon, 2008, 46(14): 1874-1884.
- 2. C. Pradere, J. C. Batsale, J. M. Goyheneche, et al. Thermal properties of carbon fibers at very high temperature. Carbon, 2009, 47(3): 737-743.
- M. A. Rahaman, A. F. Ismail, A. Mustafa. A review of heat treatment on polyacrylonitrile fiber. Polym Degrad Stabi, 2007, 92(8): 1421-1432.
- N. Roy, R. Sengupta, A. K. Bhowmick. Modifications of carbon for polymer composites and nanocomposites. Prog Polym Sci, 2012, 37(6): 781-819.
- 5. X. Qin, Y. Lu, X. Hao, et al. A comparison of the effect of graphitization on microstructures and properties of polyacrylonitrile and mesophase pitch-based carbon fibers. Carbon, 2012, 50(12): 4459-4469.
- 6. A.J. Gao, C.J. Su, S. Luo, et al. Densification mechanism of polyacrylonitrile-based carbon fiber during heat treatment. J Phys Chem

6-14

- Solids, 2011, 72(10): 1159-1164.
- 7. F.Vautard, H. Grappe, S. Ozcan. Stability of carbon fiber surface functionality at elevated temperatures and its influence on interfacial adhesion. Appl Surf Sci. 2013, 268: 61-72.
- 8. J. Duchoslav, C. Unterweger, R. Steinberger, et al. Investigation on the thermal-oxidative stability of carbon fiber sizings for application in thermaplastic. Polym Degrad Stabi, 2016, 125:33-42
- 9. P.G. He, D.C. Jia, T.S. Lin, et al. Effects of high-temperature heat treatment on the mechanical properties of unidirectional carbon fiber reinforced geopolymer composites. Ceram Int, 2010, 36(4): 1447-1453.
- Ji, Z.K. Mao, H.H. Song, et al. Effect of heat treatment temperature on the microstructure and properties of polyimide-based carbon fibers. Carbon, 2015, 85: 447.
- 11. M.G. Sung, K. Sassa, T. Tagawa, et al. Application of a high magnetic field in the carbonization process to increase the strength of carbon fibers. Carbon, 2002, 40(11): 2013-2020.
- 12. N.I. Baklanova, V.V. Baklanova, N.B. Morozava, et al. The effect of heat treatment on the tensile strength of the iridium-coated carbon fiber. Thin Solid Films, 2015, 578: 148-155.
- 13. A.J. Gao, C. Zhao, S. Luo, et al. Correlation between graphite crystallite distribution morphology and the mechanical properties of carbon fiber during heat treatment. Mater Lett, 2011, 65(23–24): 3444-3446.
- M. Toyoda, Y. Kaburagi, A. Yoshida, et al. Acceleration of graphitization in carbon fibers through exfoliation. Carbon, 2004, 42(12–13): 2567-2572.
- 15. R. Harald, P. Stephan, S. Pabisch, et al. The structural evolution of multi-layer graphene stacks in carbon fibers under load at high temperature A synchrotron radiation study. Carbon, 2014, 80: 373-381.
- 16. C.J. Su, A.J. Gao, S. Luo, , et al. Evolution of the skin-core structure of PAN-based carbon fibers with high temperature treatment. Carbon, 2013, 51: 436-437.
- H.T. Wang, Y. Wang, T. Li, et al. Gradient distribution of radial structure of PAN-based carbon fiber treated by high temperature. Prog Nat Sci-Mater, 2014, 24(1): 31-34.
- 18. Y. Wen, Y.G. Lu, X. Hao, et al. Further investigation on boric acid catalytic graphitization of polyacrylonitrile carbon fibers: Mechanism and mechanical properties. Mater Design, 2012, 36: 728-734.
- E. Pamula, P.G. Rouxhet. Bulk and surface chemical functionalities of type \III\PAN-based carbon fibres. Carbon, 2003, 41(10): 1905-1915.
- L.M. Manocha. Changes in physical and mechanical properties of carbon fibre-reinforced polyfurfuryl alcohol composites during their pyrolysis to carbon/carbon composites. Compos, 1988, 19(4): 311-319.

Authors: Farhana Momotaz, Md. Rashedul Hasan, Maksuda Bintey Islam Paper Title: Analyzing the Cost Structure of Garments from Fiber to Fashion

Abstract: In garments manufacturing sector, a business is totally depends on garment costing. Costing is a very complex procedure, with set patterns and guidelines followed by the industry. Garment prices are mainly based on the fabric consumption. Hence we must pay more attention to find out the fabric consumption more accurately or closely. It needs sound knowledge and good practical experience to find out the fabric consumption. It is difficult to find out costs for every process as there are some inbuilt costs while costing. In order to do perfect garment costing, one must know about all the activities including purchase of fabrics, sewing, packing, transport, overheads, etc. and also about their costs, procedures, advantages and risk factors. Merchandiser must be aware that there are always fluctuations in the costs of raw materials and accessories, charges of knitting, processing, finishing, sewing and packing, charges of transport and conveyance, shipping, over heads, banking charges and commissions, etc. The method of making costing will vary from style to style, as there are many different styles in garments. In our study, we have analyzed the calculation process. To work on the prices exactly, we have worked on full measurements of the three knitted garments which are men's t-shirt, Ladies' t-shirt & pant, especially the measurements of Chest, Body Length and Sleeve Length and waist band. Different types of costing and their variances are also discussed in our study.

Keywords: Costing, Garments, Fiber, Fashion, Consumption.

References:

4.

- Vabatosh banarji , Cost Accounting.
- 2. Prof.M.A.Kashem Garments Merchandising, 2008, Apparel Manufacturing Engineering Department (BUTEX) Bangladesh.
- 3. http://www.garmentsmerchandising.com/factors-affecting-garments-costing/, Factors Affecting Garments Costing.
- 4. Cost Analysis in Garment Industry, International Journal of Recent Advances in Multidisciplinary Research Vol. xx, Issue xx, pp.xxx-xxx, September, 2015.
- 5. http://www.textiletoday.com.bd/oldsite/magazine/715, Fashion Merchandising: Garment Costing.
- J. A. Rosenau and D. Wilson, Apparel merchandising. New York: Fairchild, 2001.
- 7. Dr. Shah Alimuzzaman Belal Understanding textiles for a merchandiser, Bangladesh.
- 8. Burritt, Chris. "Cost-Cutting Is Rampant in Fashion." Bloomberg Business Week. Bloomberg, 26 May 2011. Web. 12 Nov. 2014.
- The High Cost of Cheap Clothes. Dir. Suroosh Alvi. Prod. Andrew Glazer. Perf. Suroosh Alvi. The High Cost of Cheap Clothes. Vice News, 15 Oct. 2014. Web. 12 Nov. 2014.
- Hodge, Brooke, and Patricia Mears. Skin Bones: Parallel Practices in Fashion and Architecture. New York: Thames & Hudson, 2007.
 Print
- 11. J.M. Johnson and E.C. Moore, Apparel product development (2nd ed.) Upper Saddle River: Prentice Hall, 2001.

19-21