a xylem brand

Zoning Made Easy - "Rules of Thumb"

| Flow Rate |  |  |
| :---: | :---: | :---: |
|  | $\frac{\text { Net Btuh Load }}{10,000}=$ Flow Rate |  |
|  | Maximum Flow Rate |  |
| Maximum |  |  |
| Pipe Size | Flow Rate |  |
| (Copper) | $11 / 2 \mathrm{gpm}$ |  |
| $1 / 2^{\prime \prime}$ | 4 gpm |  |
| $3 / 4^{\prime \prime}$ | 8 gpm |  |
| $1^{\prime \prime}$ | 14 gpm |  |
| $11 / 4^{\prime \prime}$ |  |  |


| Maximum Flow Rate \& Heat Carrying Capacity |  |  |
| :---: | :---: | :---: |
| Pipe Size <br> (Copper) | Maximum <br> Flow Rate | Heat Carrying <br> Capacity |
| $1 / 2^{\prime \prime}$ | $11 / 2 \mathrm{gpm}$ | 15,000 Btuh |
| $3 / 4^{\prime \prime}$ | 4 gpm | 40,000 Btuh |
| $1^{\prime \prime}$ | 8 gpm | 80,000 Btuh |
| $11 / 4^{\prime \prime}$ | 14 gpm | 140,000 Btuh |

(Based on $20^{\circ} \mathrm{F}$ temperature drop across the system)

| Maximum Length of Fin-Tube Baseboard Loop |  |  |
| :---: | :---: | :---: |
| Baseboard Size <br> (Copper) | Typical Btuh Per <br> Linear Foot | Maximum Length <br> of Baseboard Loop |
| $1 / 2^{\prime \prime}$ | 600 | 25 feet |
| $3 / 4^{\prime \prime}$ | 600 | 67 feet |
| $1^{\prime \prime}$ | 770 | 104 feet |
| $11 / 4^{\prime \prime}$ | 790 | 177 feet |

(Based on $180^{\circ} \mathrm{F}$ average water temperature and a $20^{\circ} \mathrm{F}$ temperature drop across the system)

| Total Convectors a Pipe Can Serve |  |  |
| :---: | :---: | :---: |
| Pipe Size (Copper) | Maximum Btuh Capacity of Pipe | Total Convectors ( 6 " $\times 36$ " $\times 24$ " <br> 5,100 Btuh each) |
| 1/2" | 15,000 | 3 |
| 3/4" | 40,000 | 8 |
| $1^{\prime \prime}$ | 80,000 | 16 |
| $11 / 4^{\prime \prime}$ | 140,000 | 27 |

(Based on $180^{\circ} \mathrm{F}$ average water temperature and a $20^{\circ} \mathrm{F}$ temperature drop across the system)

| Shared Piping Size |  |
| :---: | :---: |
| Pipe Size | Maximum Flow Rate |
| 1/2" copper | $11 / 2 \mathrm{gpm}$ |
| 3/4" copper | 4 gpm |
| $1^{\prime \prime}$ copper | 8 gpm |
| 11/4" copper | 14 gpm |
| $11 / 2^{\prime \prime}$ copper | 22 gpm |
| $2^{\prime \prime}$ copper | 45 gpm |
| 11/4" iron pipe | 17 gpm |
| 11/2" iron pipe | 25 gpm |
| $2^{\prime \prime}$ iron pipe | 50 gpm |
| Zone-Circulator Sizing for Heating Zones* |  |
| Zone Supply Pipe Size (Copper) | Bell \& Gossett Circulator To Use** |
| $1 / 2^{\prime \prime}$ | Series 100, NRF-9F/LW or ecocirc® 19-16 |
| $3 / 4{ }^{\prime \prime}$ | Series 100, NRF-9F/LW or ecocirc 19-16 |
| $1{ }^{\prime \prime}$ | Series 100, NRF-22 or ecocirc 19-16 |
| 11/4"*** | Series HV or NRF-36 |
| *Based on $180^{\circ} \mathrm{F}$ average water temperature and a $20^{\circ} \mathrm{F}$ temperature drop across the system. |  |
| **Assumption: Total zone piping $33 \%$ more than maximum baseboard radiation. |  |
| ***You can use a Series 100, NRF-9F/LW, NRF-22 or ecocirc 19-16 on a domestic hot water storage tank with a 1 1/4" boiler supply tapping.) |  |
| Pump Head |  |
| 1. Measure the longest run in feet <br> 2. Add $50 \%$ to this. <br> 3. Multiply that by .04 and <br> 4. That's the pump head |  |
| Circulator Sizing for Systems with Zone Valves |  |
| 1. Series 100 , NRF-22, NRF-25, or ecocirc 19-16 can be used with: <br> a. Up to three $3 / 4^{\prime \prime}$ heating zones, or <br> b. Two $3 / 4^{\prime \prime}$ heating zones and one $1^{\prime \prime}$ zoned domestic water storage tank. <br> 2. Series 100, NRF-22, or NRF-25 can be used with: <br> a. Up to five $3 / 4^{\prime \prime}$ heating zones, or <br> b. Three $3 / 4^{\prime \prime}$ heating zones and one 1 " zoned domestic water storage tank. |  |
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